

UNF

IS1 & IS2

Size	TPI	L	L1	L2	D		Drill Size	Flute
NO.1	72	41.0	5.5	8.0	2.50	2.00	1.50	2
NO.2	64	44.5	6.0	9.5	2.80	2.24	1.90	2
NO.3	56	44.5	6.0	9.5	2.80	2.24	2.10	2
NO.4	48	48.0	7.0	11.0	3.15	2.50	2.40	3
NO.5	44	48.0	7.0	11.0	3.15	2.50	2.70	3
NO.6	40	50.0	7.0	13.0	3.55	2.80	2.95	3
NO.8	36	53.0	8.0	13.0	4.50	3.55	3.50	3
NO.10	32	58.0	9.0	16.0	5.00	4.00	4.10	3
NO.12	28	62.0	9.0	17.0	5.60	4.50	4.70	3
1/4"	28	66.0	11.0	19.0	6.30	5.00	5.50	3
5/16"	24	69.0	13.0	19.0	8.0	6.30	6.90	3
3/8"	24	76.0	15.0	20.0	10.00	8.00	8.50	3

IS3 & IS4

Size	TPI	L	L2	D		Drill Size	Flute
7/16"	20	82.0	22.0	8.00	6.30	9.90	3
1/2"	20	84.0	24.0	9.00	7.10	11.50	3
9/16"	18	90.0	25.0	11.20	9.00	12.90	3
5/8"	18	95.0	25.0	12.50	10.00	14.50	3
3/4"	16	104.0	29.0	14.00	11.20	17.50	3
7/8"	14	113.0	33.0	16.00	12.50	20.50	4
1"	12	120.0	35.0	18.00	14.00	23.50	4
1.1/8"	12	127.0	37.0	20.00	16.00	26.50	4
NO.5	44	66.0	11.0	2.24	1.80	2.70	3
NO.6	40	68.0	13.0	2.50	2.00	2.95	3
NO.8	36	73.0	13.0	3.15	2.50	3.50	3
NO.10	32	79.0	16.0	4.00	3.15	4.10	3
1/4"	28	89.0	19.0	4.50	3.55	5.50	3
5/16"	24	97.0	19.0	6.30	5.00	6.90	3
3/8"	24	108.0	20.0	8.00	6.30	8.50	3
7/16"	20	110.0	20.0	8.00	6.30	9.90	3
1/2"	20	119.0	24.0	9.00	7.10	11.50	3
9/16"	18	127.0	25.0	11.20	9.00	12.90	3
5/8"	18	137.0	32.0	12.50	10.00	14.50	3
3/4"	16	142.0	29.0	14.00	11.20	17.50	3
7/8"	14	153.0	33.0	16.00	12.50	20.50	4